

**TECHNICAL & AUTOMATION HELP**

TALKING POINTS

# High Speed Robotic Cladding Technologies

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TAH CORP  
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# Overview

## Robotic Cladding System

### --Fully automated Open Arc High Speed Cladding

#### -- Proprietary tandem machine setup

1. 6 axis MIG Welding Robot
2. Tandem water cooled MIG Welding Package
3. 2 axis servo control Gantry system

#### -- Vision-controlled capabilities:

1. Full video audit trail; image-based defect modeling (VH X3D Viewer3 software)
2. Seam Tracking Camera, 1 bead viewing Camera System plus Weld Puddle Camera CCD Camera

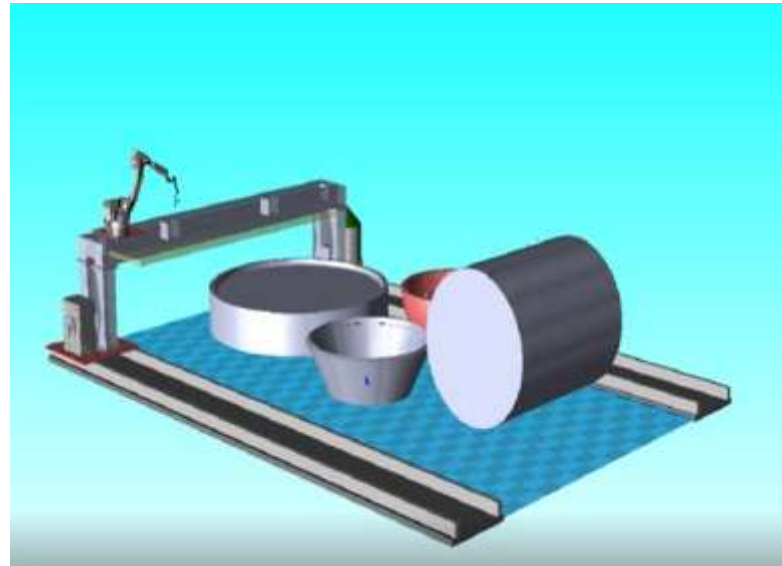
#### -- Proprietary spiral-weld techniques

1. 800 series steel
2. 690 series steel

#### -- Proprietary welding programs

1. Customer made cladding programs for customers
2. From 5 inches/ min to 37 inches/ min
3. From 12 to 24 lbs wire / hour
4. From 116 Kj to 19 Kj on first-layer
5. No cleaning between passes

#### -- State of the art fumes extraction system



<https://youtu.be/IJfCMFMx3NA>

# Metallurgy Technology

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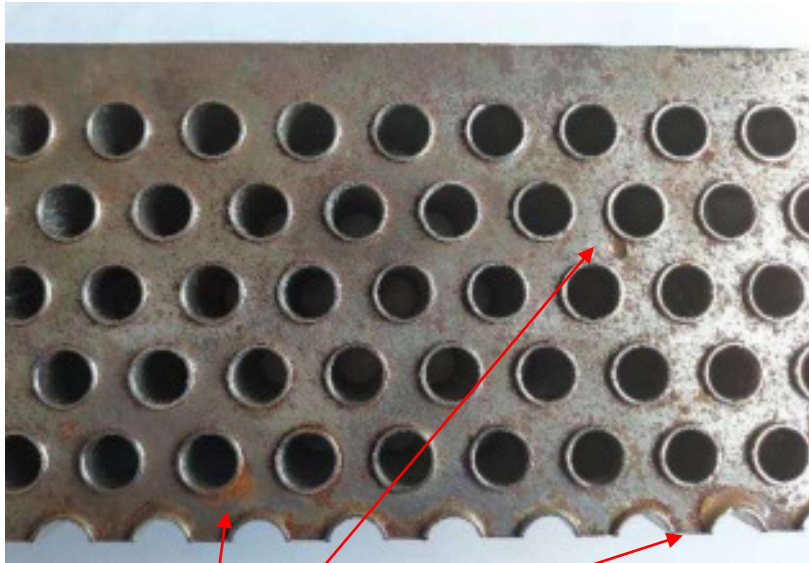
- **Steel has high amounts of iron on the surface that promotes rusting.**



Unprotected Nuclear steel tube sheet manufactured in 2008

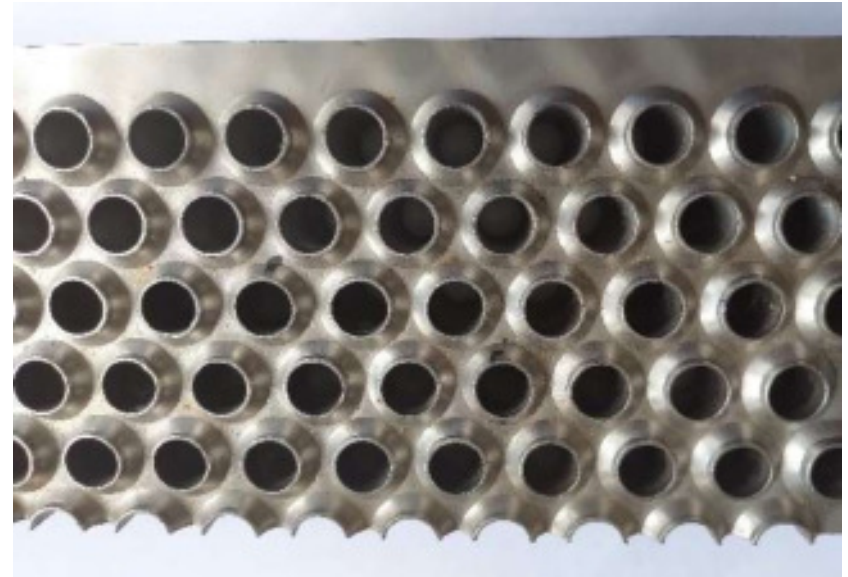
# TAH's Patented Technology

Unprotected steel



Extensive rusting after manufacturing in 2008

Steel protected with TAH's Robotic Metal Coating (RMC) technology



Integrity of steel maintained after more than 11 years

# TAH's Patented RMC Technology

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Steel treated with RMC technology →

Untreated steel →



# How This Help You!

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Reduce Cost

Reduce Downtime

Increase Longevity

Improve Maintenance Cycles

Using The Latest Technology In Material  
Science



**TECHNICAL & AUTOMATION HELP**

by TAH CORP

# Thank You

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